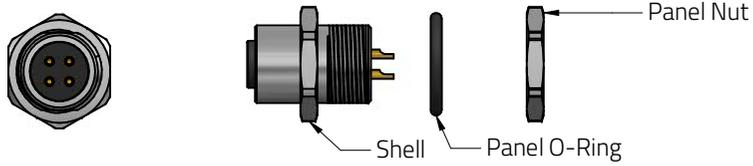
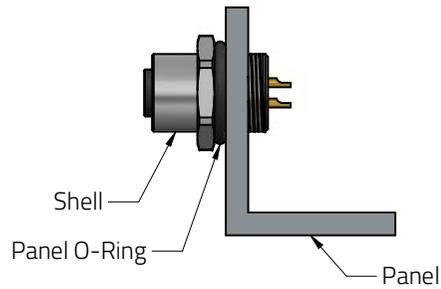


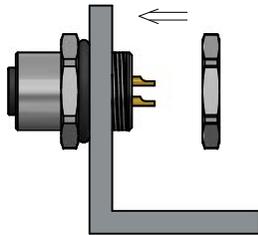
Step 1.



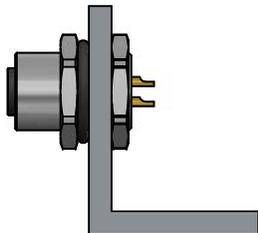
Step 2. Panel should follow recommended panel cut-out..



Step 3. Tighten Panel Nut. Recommended tightening torque : 10-15 kgf-cm



Step 4

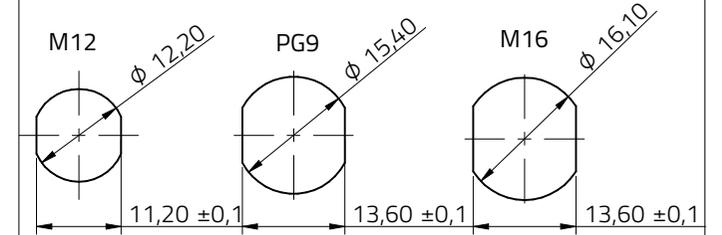


Manual soldering :

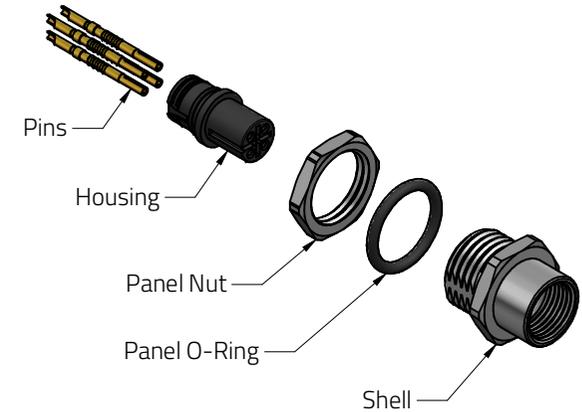
Recommended Soldering Temperature : 350 °c

Recommended Soldering Time : 3 sec

Maximum recommended panel thickness = 4.5 mm



Panel Cut Out



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www.we-online.com
eiSos@we-online.com

CREATED

MDa

CHECKED

CPo

DESCRIPTION

Assembly instructions

WR-CIRCM12 - Panel Solder Rear Nut - 643 0xx xxx xxx

REVISION

001.001

STATUS

Valid

DATE

2022-03-04

BUSINESS UNIT

eiCan